



Material - AS 2074/H2A

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - AS 2074/H2A Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 max.		
Silicon	Si %	1.000 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	0.300 - 0.700		olizing or Hardoning and
Phosphorus	P %	0.040 max.		ŭ
Sulphur	S %	0.040 max.		iig
Chromium	Cr %	8.000 - 10.000		
Molybdenum	Mo %	0.900 - 1.200		
Nickel	Ni %	0.400 max.		-
Copper	Cu %	0.300 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	620 min.
-	-	-	Yield Strength in Mpa	415 min.
-	-	-	Elongation in %	13 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	179 - 229
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
В6	BS	British	Casting	
629	BS	British	Casting	
B4	BS	British	Casting	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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